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RBW6205G15231-3G-9
Job Sheet 186192



Part No: RBW6205G15231-3G-9

Job Qty: 3 ea

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G15231-3G REV 1 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Small Fab-3		<i>7.10</i>
110	Small Fab	3 pcs	12/12/18	12/12/18	0.00	1.00	Small Fab-4		<i>7.20</i>
120	QC	3 pcs	12/12/18	12/12/18	0.00	0.00	QC5		<i>DAC</i>
130	Packaging	3 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-1		<i>30</i>
140	QC21-SA	3 Ea	12/12/18	12/12/18	0.00	0.00	QC21		<i>DAC</i>

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

DAC
21 DEC 18 2018
9:30

GA 093

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.6870 sf (.229 ea)	90-Start up Operation	<i>5089301</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	64	0

Part Specifications

Specifications could not be found.



Container No: S138315



Part: RBW6205G15231-3G-9

Job No: 186192

Serial No/Batch: S138315

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 12/18/18

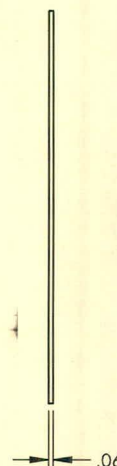
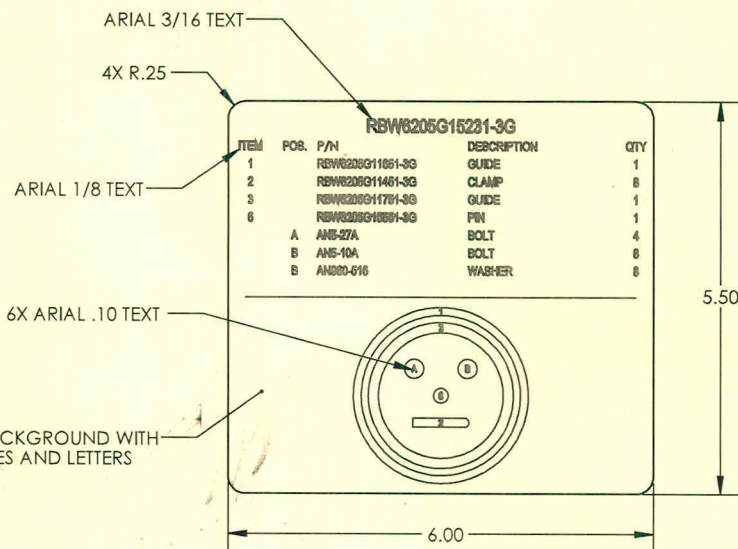
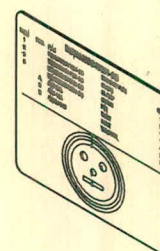
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Plex 11/12/18 2:52 PM dart.Lussier.Patrick

x 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1	15-0175	-9 DELETED CONTENT LIST FROM PLACARD.	7/17/2015	RJC
				JAG



-9

INSIDE PLACARD

DART AEROSPACE	
TITLE AW139 SWASHPLATE KIT	
DWG NO. RBW6205G15231-3G-9	REV 1
MAT'L PLASTIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AGUSTA
SCALE 1:2	DATE 1/31/2011
	SHEET 4 OF 4

